

4/11/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RB AN8515-1-6**  
**Job Sheet 175844**



Part No: RB AN8515-1-6

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: IPP Rev A 17.10.31 New issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 4 Ea  |            | 4/23/18  | 0.00      | 0.00    | Start Up Waterjet     |           | ac 18/04/13 |
| 100   | Waterjet           | 4 pcs |            | 4/23/18  | 0.00      | 0.40    | Waterjet 2 OMAX       |           | ac 18/04/13 |
| 110   | QC                 | 4 pcs |            | 4/23/18  | 0.00      | 0.00    | QC2 Waterjet-4        |           | ac 18/04/13 |
| 120   | Mori Seiki         | 4 pcs |            | 4/24/18  | 0.00      | 4.00    | MORI NV5000-2         |           | 22/18/05/01 |
| 130   | QC                 | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | QC2-2                 |           | 22/18/05/01 |
| 140   | QC                 | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | QC8                   |           | BA 18-05-03 |
| 160   | Outsource          | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | Outsource1            |           | CT 18-5-3   |
| 170   | Outsource          | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | Outsource12           |           | CT 18-5-4   |
| 180   | Packaging          | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | Packaging2            |           | 18-05-16    |
| 190   | QC                 | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | QC6                   |           | 38          |
| 200   | Packaging          | 4 pcs |            | 4/24/18  | 0.00      | 0.00    | Packaging3-1          |           | 18-05-17    |
| 210   | QC21-SA            | 4 Ea  |            | 4/24/18  | 0.00      | 0.00    | QC21                  |           | GA156       |

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary  
 Descriptions: 120 - 1-Machine as per folio FOG FOLIO REV: \_\_\_\_\_ DWG REV: \_\_\_\_\_ 2-Deburr 3-  
 Engrave # only using marktronic  
 160 - 1-Issue P/O to Metcore; P/O 039396 RC 22-32 2-Bead blast 3- Certificate of Conformity is required  
 \*\*\*NOTE\*\*\* DROP SHIP TO FINISHER Metcore to ship directly to ATG  
 170 - 1-Issue P/O to Groupe Altech; P/O 029893 -Black oxide finish, MIL-D-13924C Class 1 -Certificate of  
 Conformity is required

**QC APPROVAL**  
 EFFECTIVE 18/05/18 AUTH 5  
 RELEASED 5 DATE 18/05/18  
 FIRST TIME SUPPLIER

## Job BOM

| Part / Item           | Component Name               | Quantity          | Operation             | Container |
|-----------------------|------------------------------|-------------------|-----------------------|-----------|
| MT-4140-B-0.500X4.000 | 4140 Steel Bar 0.500 X 4.000 | .3600 ft (.09 ea) | 90-Start up Operation |           |

## Job Allocations

| Operation             | Component Part        | Required | Inventory | Allocated |
|-----------------------|-----------------------|----------|-----------|-----------|
| 90-Start up Operation | MT-4140-B-0.500X4.000 | 0        | 5         | 0         |

## Part Specifications

Specifications could not be found.

Plex 4/11/18 10:20 AM Dart.Gagnon.Michelle



**Container No: S060985**



**Part: RB AN8515-1-6**

**Job No: 175844**

**Serial No/Batch: S060985**

**Revision: 2**

**Inspector:**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Date: 04/13/18**

GAC  
300  
1000

JAVOF

JAVOF

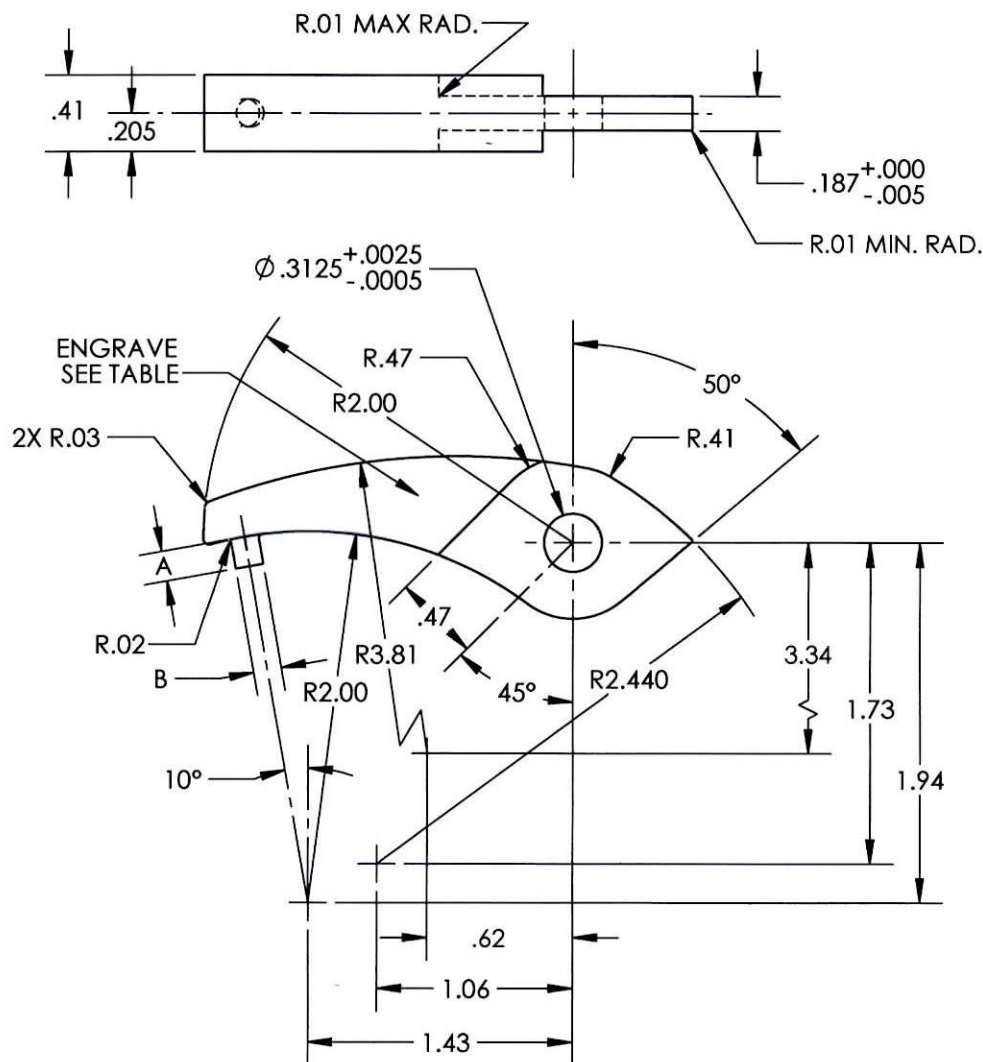
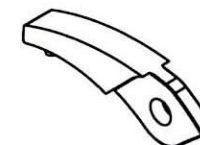
JAVOF

JAVOF

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS |         |                                                                                                                                                                                                                           |           |         |          |
|-----------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                               | DATE      | INITIAL | APPROVED |
| A         |         | CH'D -4 PRECISION FOR DIMENSION FROM .21 TO .205 PER G.E.                                                                                                                                                                 | 3/1/2012  | RJC     | GE       |
| B         | 14-0142 | -4, -5, -6 CH'D DIMENSION TOLERANCE ON NON-CRITICAL DIMENSIONS.                                                                                                                                                           | 8/29/2014 | DJN     | GE       |
| 2         | 17-0157 | -4, -5, -6 CH'D DIM WAS 3.343 IS 3.34. CH'D MAT'L WAS 4140 IS 4140/4142. ADDED FINISH BLACK OXIDE, SPEC QSMI-6.2.2. B.O. REV D. ADDED ENGRAVE DASH # COLUMN TO TABLE. CH'D NOTE WAS ENGRAVE -# ONLY IS ENGRAVE SEE TABLE. | 6/20/2017 | RJC     | JAG      |

**SHOP COPY**  
**RETURN TO**  
**ENGINEERING**  
**UNCONTROLLED COPY**  
**SUBJECT TO AMENDMENT**  
**WITHOUT NOTICE**  
**WORK ORDER**  
**NO. 175844**  
**APR 11 2018**



| AN PART NO. | ITEM        | DIMENSION |         | ENGRAVE DASH # ONLY |
|-------------|-------------|-----------|---------|---------------------|
|             |             | A ±.005   | B ±.003 |                     |
| AN8515-4    | .16 PIN ARM | .160      | .152    | -4                  |
| AN8515-5    | .25 PIN ARM | .190      | .246    | -5                  |
| AN8515-6    | .31 PIN ARM | .250      | .308    | -6                  |

**NOTE:**  
 1. SEE TABLE FOR PIN DIMENSION & TOLERANCE.

|                                                                                                                              |                                                                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DART AEROSPACE</b>                                                                                                        |                                                                                                                                                                        |
| TITLE<br><b>ADJUSTABLE SPANNER WRENCH</b>                                                                                    |                                                                                                                                                                        |
| DWG NO.<br><b>RB AN8515-1-4</b>                                                                                              | REV<br><b>2</b>                                                                                                                                                        |
| MAT'L 4140/4142<br>HEAT TREAT RC 22-32<br>FINISH BLACK OXIDE<br>SPEC QSMI-6.2.2, B.O. REV D                                  | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>FRACTIONS ± 1/16<br>.XXX ± .005<br>.XX ± .01<br>.X ± .1<br>ANGLES ± .5°<br>SURFACES = 125/                   |
| DRAWN BY: CLOUGH<br>CHECKED: DD 06/22/2017<br>OPPS APPR: AA 06/26/2017<br>QA APPR: JL 06/28/2017<br>APPROVED: JAG 07/06/2017 | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING<br>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009<br>USED ON MODEL<br>BELL |
| SCALE 1:1                                                                                                                    | DATE 1/12/2012                                                                                                                                                         |
| SHEET 4 OF 5                                                                                                                 |                                                                                                                                                                        |

**-4 -5 -6**  
**ARM**



## INSPECTION SHEET

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039796**

**Supplier:** ATL002-VC  
Atlantic Heat Treat 2001  
401 Frankcom  
Ajax  
ON  
L1S R14 Canada  
Phone: 866 257 6395

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039796  
**PO Date:** 5/4/18  
**Due Date:** 5/11/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, ChrisoulaPhone:

**Pynt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## **Items**

| Line Item | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                             | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 171227 | C45-15-6      | Bushing, Lifting<br>1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____; HEAT TREAT TO RC 44-46, BEAD BLAST AFTER HEAT TREAT<br><br>***NOTE*** DROP SHIP TO FINISHER<br><br>ATLANTIC HEAT TREAT to ship directly to Groupe Altech<br>-Material:4140                                                                                                           | Firmed | 5/11/18  | 10 pcs         | 0 pcs<br>10x      | 10 pcs  | \$6.50/pcs       | \$65.00        |
| 2         | 170757 | RB AN8514-1-2 | Wrench Handle<br>1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br>-Material:4140 | Firmed | 5/11/18  | 3 pcs          | 0 pcs<br>3x       | 3 pcs   | \$25.00/pcs      | \$75.00        |



| Items     |        |               |                                                                                                                                                                                                                                                                                                                                                                           |        |          |                |                   |         |                  |                |
|-----------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                               | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 7         | 175816 | RB AN8515-1-5 | Arm<br>1-Issue P/O to ATLANTIC HEAT TREAT ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br>-Material:4140                            | Firmed | 5/11/18  | 4 pcs          | 0 pcs             | 4 pcs   | \$18.75/pcs      | \$75.00        |
| 8         | 175845 | RB AN8515-1-7 | Arm<br>1-Issue P/O to ATLANTIC HEAT TREAT ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br>-Material:4140                            | Firmed | 5/11/18  | 4 pcs          | 0 pcs             | 4 pcs   | \$18.75/pcs      | \$75.00        |
| 9         | 175844 | RB AN8515-1-6 | Arm<br>1-Issue P/O to ATLANTIC HEAT TREAT ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br>-Material:4140                            | Firmed | 5/11/18  | 4 pcs          | 0 pcs             | 4 pcs   | \$18.75/pcs      | \$75.00        |
| 10        | 170761 | RB AN8514-1-5 | Arm, Adjustable Spanner Wrench<br>1-Issue P/O to ATLANTIC HEAT TREAT ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br>-Material:4140 | Firmed | 5/11/18  | 3 pcs          | 0 pcs             | 3 pcs   | \$25.00/pcs      | \$75.00        |

DAE  
38  
9-89

# Atlantic Heat Treating (2001) Ltd Certification

Order No.: 154794  
Date: 14/05/2018  
Entry Date: 11/05/2018  
Page: 1 of 1

To:  
DART AEROSPACE LTD.  
1270 ABERDEEN ST

Purchase Order No.: PO39796  
Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

| Quantity | Part Number / Part Name / Part Description                                        | Pounds |
|----------|-----------------------------------------------------------------------------------|--------|
| 4        | 4 PCS MATERIAL 4140<br>HARDEN TO 22-32 RC<br>SANDBAST C OF C PART # RB AN8515-1-6 | 1      |

| Insp. Type                               | Scale | Minimum | Maximum | Number                 | Other |
|------------------------------------------|-------|---------|---------|------------------------|-------|
| <b>Customer Requirements:</b>            |       |         |         |                        |       |
| Harden rockwell                          |       |         |         |                        |       |
| <b>Results:</b>                          |       |         |         |                        |       |
| Harden ROCKWE                            | 27.   | 32.     | 30.     | tested as per sampling |       |
| heated 30rc harden as per cust requested |       |         |         |                        |       |

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY): ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards will remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES). EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER, THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE FOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER DUTY OR OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shortage, separation, deformation, or rupture of material in treating or roughening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whichever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate clearly and promptly the kind of material (i.e., grade, alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

  
KEAN SHEPHERD  
QUALITY CONTROL  
ATLANTIC HEAT TREATING 2001 LTD





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039893**

**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**PO No:** PO039893  
**PO Date:** 5/14/18  
**Due Date:** 5/16/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, ChrisoulaPhone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pynt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## **Items**

| Line Item | Job    | Part                | Description                                                                                                                                                                                                                                                                                | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 173856 | RBE350A93-3303-02-1 | Receiver<br>Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                 | Firmed | 5/16/18  | 10 pcs         | 0 pcs<br>10x      | 10 pcs  | \$5.41/pcs       | \$54.10        |
| 2         | 173891 | RBE350A93-3303-02-3 | Extractor<br>Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                | Firmed | 5/16/18  | 10 pcs         | 0 pcs<br>10x      | 10 pcs  | \$2.65/pcs       | \$26.50        |
| 3         | 175521 | RBT18635-5          | Rod<br>-Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required  | Firmed | 5/16/18  | 5 pcs          | 0 pcs<br>5x       | 5 pcs   | \$2.05/pcs       | \$10.25        |
| 4         | 175524 | RBT18635-9          | Spud<br>-Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required | Firmed | 5/16/18  | 5 pcs          | 0 pcs<br>5x       | 5 pcs   | \$2.40/pcs       | \$12.00        |

Plex 5/15/18 4:14 PM dart.tsimiklis.chrisoula



| Items     |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |        |          |                |                   |         |                           |                |
|-----------|--------|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|---------------------------|----------------|
| Line Item | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)          | Extended Price |
| 11        | 175814 | RB AN8515-1-2 | Handle<br>-Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Firmed | 5/16/18  | 3 pcs<br>✓     | 0 pcs<br>9x       | 3 pcs   | \$2.50/pcs<br>At 18/05/16 | \$7.50         |
| 12        | 175844 | RB AN8515-1-6 | 3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Firmed | 5/16/18  | 4 pcs<br>✓     | 0 pcs             | 4 pcs   | \$2.00/pcs<br>At 18/05/16 | \$8.00         |
| 13        | 175815 | RB AN8515-1-4 | 3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br><br>1--Issue P/O to ATLANTIC HEAT TREATING ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required<br><br>1--Issue P/O to ATLANTIC HEAT TREATING ; P/O _____<br>RC 22-32<br>2-Bead blast<br>3-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required | Firmed | 5/16/18  | 4 pcs          | 0 pcs             | 4 pcs   | \$1.80/pcs                | \$7.20         |
| 14        | 176063 | SWA3-300      | Wire Clamp<br>-Issue P/O to Group ALtech:<br><br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2,<br>Water sealant<br>-Certificate of Conformity is required                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Firmed | 5/16/18  | 10 pcs         | 0 pcs             | 10 pcs  | \$12.00/pcs               | \$120.00       |



# Certificat de Conformité / Certificate of Compliance

(009320-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9

Tel: 514-335-3666

Fax: 514-335-3868

www.groupaltech.com

## Bon de Livraison / Packing Slip

**009320 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                   | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 16-May-2018                  |                                                                            | Aman                                                                                                                                       |                                                | 039893                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                       | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 12                           | RB AN8515-1-6<br>Rev.                                                      | RB AN8515-1-6<br>01 -BLACK OXIDE MIL-DTL-13924C CLASS 1<br>APPLY THIN LAYER OF OIL<br>MIL-PRF-16173 GRADE 3 CLASS 1<br>WIPE OFF EXCESS OIL | BLACK-OXIDE<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 13                           | RB AN8515-1-4<br>Rev.                                                      | RB AN8515-1-4<br>01 -BLACK OXIDE MIL-DTL-13924C CLASS 1<br>APPLY THIN LAYER OF OIL<br>MIL-PRF-16173 GRADE 3 CLASS 1<br>WIPE OFF EXCESS OIL | BLACK-OXIDE<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 15                           | RB AN8514-1-6<br>Rev.                                                      | RB AN8514-1-6<br>01 -BLACK OXIDE MIL-DTL-13924C CLASS 1<br>APPLY THIN LAYER OF OIL<br>MIL-PRF-16173 GRADE 3 CLASS 1<br>WIPE OFF EXCESS OIL | BLACK-OXIDE<br>CH                              | 3                                                     | 3               | 0                 | 0             | 0                      |

### Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness
Inspecteur Qualité  
Quality Inspector
Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.